

# When Small Changes Have Big Effects: The Role of Deuteration in Modern Drug Discovery

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I want you to imagine yourself as a biotechnology investor. You have funded years of research, spent millions of dollars on laboratory work, and, upon entering clinical trials, the once-promising lead compound suddenly fails. You now face a choice: do you invest hundreds of millions more to start an entirely new discovery program, or do you cut your losses and move on?

In the United States, developing a single new medicine typically costs \$879.3 million on average, including the costs of failures and the time value of money.<sup>1</sup> Individual therapeutic areas vary widely: from roughly \$378.7 million for anti-infectives to \$1.756 billion for pain and anesthesia drugs.<sup>1</sup> Before a drug can even begin clinical trials, approximately 40.2% of these costs are spent upfront during nonclinical development, which includes the design and synthesis of candidate molecules, optimization of chemical structure and formulation, *in vitro* screening, animal studies to assess pharmacokinetics and toxicity, and manufacturing scale-up required to support first-in-human testing.<sup>1</sup>

Despite these massive upfront investments and the hope of developing a life-changing medicine, about 90% of drug candidates fail in clinical trials.<sup>2</sup> These failures stem from low efficacy, off-target toxicity, poor drug-like properties, or a lack of commercial need. For instance, the presence of competing drugs, small patient populations, high manufacturing or distribution costs, or a change in the standard of care can make a new drug obsolete before it even gains approval.<sup>2</sup>

This is the harsh reality of modern drug development, where even a single failure can erase decades of work. But what if instead of starting over, chemists could make a small change to an already promising drug and rescue its potential? This is the idea behind deuteration, a technique that swaps one atom for a slightly heavier version, creating more stable and effective medicines.

### What is Deuteration?

Before diving into the process of deuteration itself, it is important to understand what deuterium is. Deuterium is one of three naturally occurring hydrogen isotopes (isotopes being forms of the same element with the same number of protons but a different number of neutrons). The most abundant form, protium, is what most people think of when they think of hydrogen, and it makes up 99.9844% of the hydrogen abundance on Earth.<sup>3</sup> Deuterium, the second most common isotope, accounts for 0.0156% of hydrogen's natural abundance.<sup>3</sup> The third and final naturally occurring isotope is tritium, which is only present in trace amounts and is radioactive.<sup>3</sup> The major difference between protium and deuterium is the fact that deuterium has both a proton and a neutron in its nucleus, while protium only has a proton. This means that deuterium is roughly twice the mass of ordinary hydrogen.

But in the context of drug discovery, it isn't just about this mass change. When we consider deuterium-containing small-molecule drugs, they are often bonded to carbon atoms. Thus, what we really care about is the difference that a carbon-deuterium (C-D) bond makes, in comparison

to a carbon-hydrogen (C-H) bond. One key distinction is the bond length, with a C-D bond being 0.005 Å shorter than a C-H bond.<sup>3</sup> Additionally, because deuterium is twice as heavy as hydrogen, the bond vibrates more slowly: think of it as swapping a light guitar string for a heavier one. This reduced vibrational stretching frequency leads to a cascade of stabilizing effects, including a lower energy ground state (approximately 1.2–1.5 kcal mol<sup>-1</sup> lower than C-H), which requires more energy to be cleaved within the body during the process of metabolism.<sup>3</sup> Picture it like this: breaking a C-H bond is like snapping a thread, while breaking a C-D bond is like cutting a thin wire. They might look similar at first, but the wire's greater mass and rigidity mean it resists breaking until you apply much more force. Biologically, this means that an enzyme must supply more energy to cleave that bond; thus, the reaction slows. Especially in the context of metabolism, that small change in bond-breaking rate can make the difference between a drug being rapidly broken down or remaining stable long enough to be therapeutically effective.

<b>R-H</b> → <b>R-D</b>		
Bond Length	~1.09 Å	~1.085 Å
Bond Strength	~98-105 kcal/mol	~102-110 kcal/mol
Vibrational Frequency	Higher	Lower
Zero-point energy	Higher	Lower (more stable)
Metabolic Susceptibility	Easily Oxidized	Resistant to oxidation

So what do chemists mean when they talk about deuteration? “Deuteration refers to the selective replacement of protium hydrogen isotope atoms in small-molecule drugs with deuterium hydrogen isotope atoms.”<sup>4</sup> This relatively new technique in drug discovery often affects pharmacokinetic properties, such as rapid metabolism, a short half-life, and severe toxicity. For the most part, the drug's biochemical and physiological effects remain unchanged. This means that drugs can maintain their positive effects while reducing the negative ones. One of the best ways to visualize deuteration is as a suit of armor for your drug: it protects the molecule's integrity and, in doing so, allows it to act with greater efficacy, often at a much lower dosage.

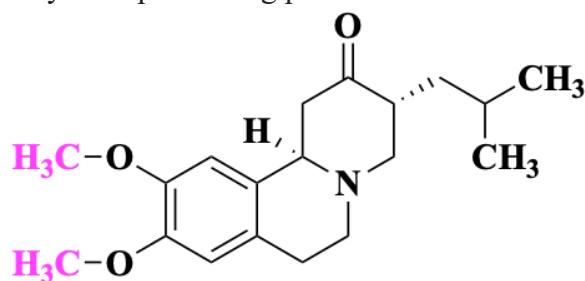
### Tetrabenazine to Deutetabenazine:

One real-world example of this “rescue chemistry” is the story of tetrabenazine. Tetrabenazine is a small-molecule neurological drug that is used “for the treatment of involuntary movement disorders, such as Huntington's disease-associated chorea,” which received FDA approval in 2008.<sup>5</sup> This drug works to decrease Huntington's “spontaneous jerk-like movements

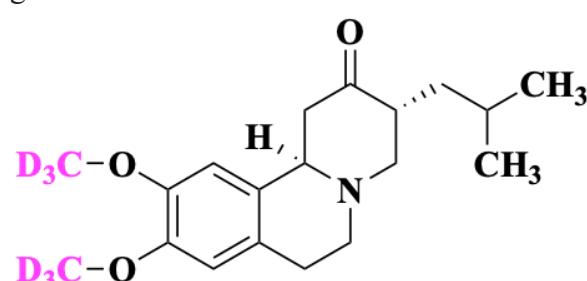
of the extremities, trunk, face, and neck” by inhibiting vesicular monoamine transporter 2 (VMAT2).<sup>6</sup> By inhibiting VMAT2, this drug reduces the amount of active neurotransmitters, such as serotonin, norepinephrine, and particularly dopamine, in nerve terminals, thereby alleviating symptoms.<sup>6</sup>

Despite receiving FDA approval, tetrabenazine presented both efficacy and safety challenges, leading to a black-box warning—the FDA’s strongest alert to doctors and patients about serious or life-threatening risks associated with a drug’s use.<sup>7</sup> The drug is rapidly metabolized in the liver, resulting in a short half-life that requires three-times-daily dosing to maintain therapeutic levels.<sup>7</sup> This fluctuating exposure has been linked to a higher incidence of adverse effects, including suicide, depression, and neuroleptic malignant syndrome (NMS).<sup>7</sup> Prescribers must seriously consider whether the pros outweigh the potential consequences of the prescription.

Instead of abandoning the VMAT2 mechanism or redesigning the molecule from scratch, chemists explored a more straightforward approach: replacing a few metabolically vulnerable C–H bonds with C–D bonds. In the early 2010s, Auspex Pharmaceuticals did just that, ultimately creating deutetetrabenazine, which in 2017 became the first FDA-approved deuterated drug. By substituting just six hydrogens with six deuteriums, Auspex preserved the chemical structure while enhancing kinetic stability and slowing metabolic breakdown.<sup>3</sup> Put simply, deuteration provided a way to improve drug performance without discarding the science that built it.



**Tetrabenazine**



**Deutetetrabenazine**

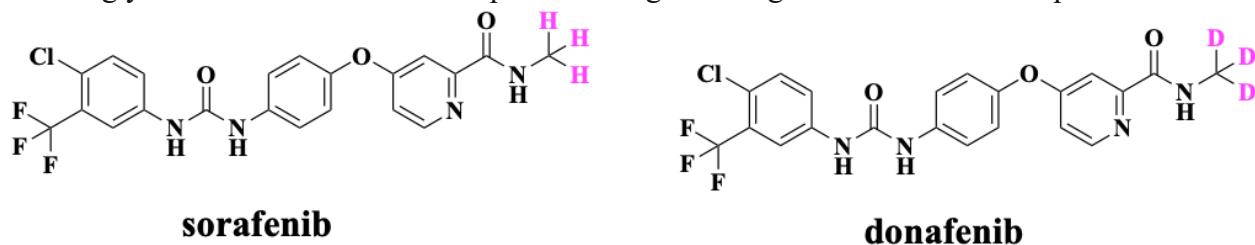
### **Sorafenib to Donafenib:**

While deutetetrabenazine demonstrated that deuteration can improve the efficacy of neurological drugs, a similar story can be told in oncology with sorafenib. Sorafenib is a multikinase inhibitor that blocks RAF, VEGFR, and PDGFR signaling pathways, slowing tumor growth and cancer progression.<sup>8</sup> In most cases, sorafenib doesn’t shrink the tumor but rather extends overall survival.<sup>8</sup> In 2005, sorafenib received FDA approval for the treatment of advanced renal cell carcinoma and later for hepatocellular carcinoma (2007) and differentiated thyroid cancer (2013).

Despite its approval across a variety of cancers, sorafenib, like tetrabenazine, is not without side effects. As previously stated, sorafenib targets RAF, VEGFR, and PDGFR signaling pathways. In addition to the role these pathways play in cancer cell replication, they are also crucial to normal “physiological function and homeostasis in many organs,” which, when inhibited by

sorafenib, can lead to unmanageable toxicity.<sup>9</sup> Some of these adverse effects, such as hand–foot skin reaction, diarrhea, and fatigue, can lower the quality of life for patients undergoing this treatment; meanwhile, more serious effects, such as cardiovascular events, Arterial thromboembolic events, and bleeding, can be fatal.<sup>9</sup>

Once again, chemists recognized the value of sorafenib's established pharmacodynamics (years of research and millions of dollars invested) and sought to refine its pharmacokinetics through deuteration. By doing this, researchers at Zhejiang Beta Pharma created donafenib, the deuterated form of sorafenib. Donafenib benefits from the greater metabolic stability and longer half-life that are associated with deuteration. These benefits were demonstrated in a randomized clinical trial, which showed that patients receiving donafenib had much lower rates of adverse events and longer overall survival (12.1 vs 10.3 months) than those receiving sorafenib.<sup>10</sup> Once again, deuteration transformed a challenging therapy into a more effective and better-tolerated one, rescuing years of research and development through a change as small as an isotope.



### What are the Long-Term Impacts on the Biotech Industry?

While only a few clinically validated deuterated compounds have been developed so far, their newfound success has opened the door to a new era in medicinal chemistry and a future of deuteration. In fact, several biotechnology companies—including Auspex Pharmaceuticals (now owned by Teva Pharmaceuticals), Concert Pharmaceuticals (which has been acquired by Sun Pharmaceuticals), and DeuteRx—have a specific focus on the idea that substituting hydrogen for deuterium can transform how medicines behave in the body. Additionally, Bristol-Myers Squibb, one of the largest pharmaceutical companies in the world, has seen an increase in patent filings related to deuterated drug synthesis.

Deuteration represents a shift in how chemists think about innovation. Sometimes progress comes not from discovering entirely new molecules, but from refining the ones we already understand and those we have already invested millions in. The field of drug discovery is ever-changing, driven by a need to make treatments safer, longer-lasting, and more accessible. As humans continue to face an ever-expanding range of diseases, we will need to harness as many techniques, new and old, as we can. This includes the subtle power of deuteration, which serves as an important reminder that even the smallest atomic change can spark a revolution in how we design the medicines of tomorrow.

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